



SECTION-BB

1. Material - Body is made up of Manganese steel casting to BS 3100 Gr. A4
2. Casting shall be in fully heat treated condition.
3. The casting is in rough machined condition with machining allowance of 10-15 mm on tool point.
 $+0.03$
4. Runout of dia. 380 & dia. 320 not to exceed 0.02 mm individually.
 $+0.03$
5. Non co-axiality between dia. 380 & 320 not to be more than 0.02 mm.
 $+0.03$
6. Flatness of surface N to be with in 0.02 mm.
7. Non perpendicularity of surface N with respect to bore dia. 380 shall not exceed 0.02 mm.
 $+0.03$

- micron**

EL Bnop


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